

◆ Solder frame

Using the CRS soldering frame you attain optimal results in your soldering process.

- ✓ Turning downholders secures the PCB against lifting during the solder wave (Fig.1).

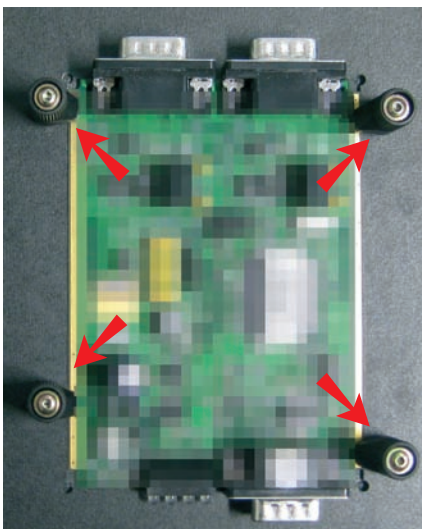


Fig.1 secured PCB

- ✓ The distance from the wave is kept as low as possible because the PCB is lowered into the frame
- ✓ The placement of the PCB's is easy and accurate (Fig.2)
- ✓ Optimal soldering results are attained due to the bevelled openings (Fig.3)

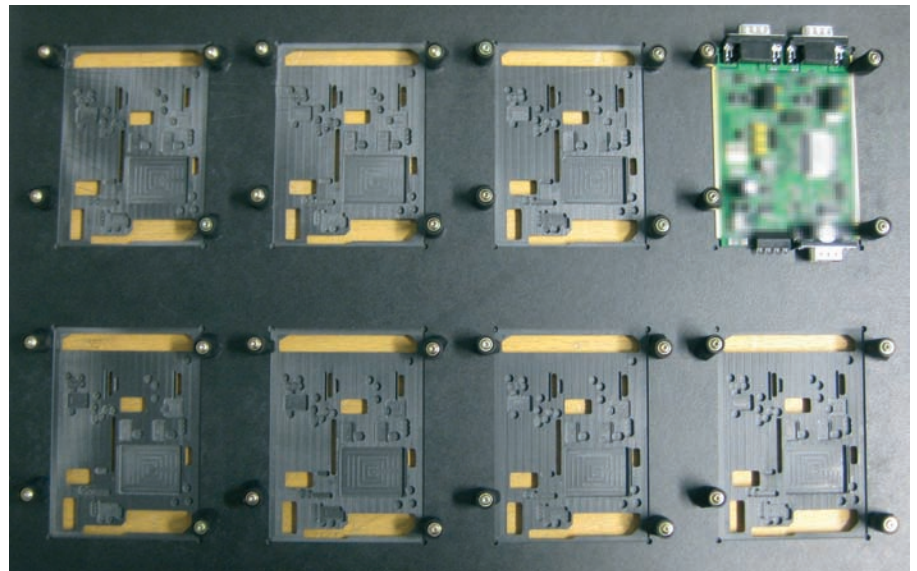


Fig.2 CRS soldering frame

- ✓ Downholders in standard sizes keep the production costs at a minimum
- ✓ The frames can be made to customers individual requirements
- ✓ Devices (for example spiral antenna) are fixed in a pre-set radial position using a form punch at a pre-set angle (Fig.4)

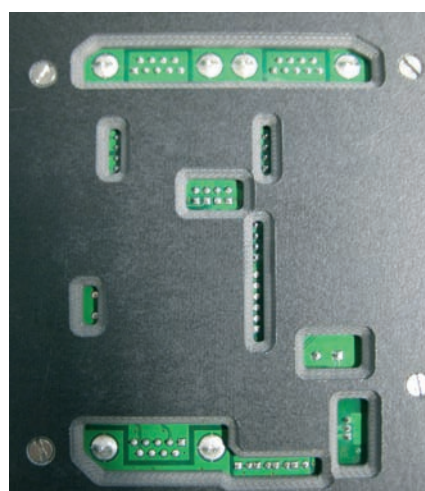


Fig.3 bevelled soldering frame bottom

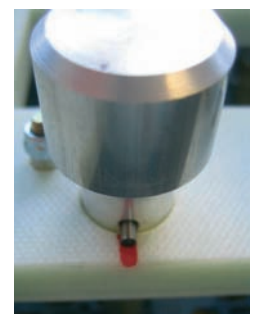


Fig.4 Form punch

- ✓ Additional downholders and covers protect against floating

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We fix it